Multi Line
Trustworthy toolholding solutions
Product catalog
### Weldon end mill holders SK/WD

Universally suitable for different machining applications.

**Features of end mill holders (Weldon)**

- **Runout TIR c3 μm**
  Measured from inner bore to outer taper.

- **Taper accuracy AT3**
  Better spindle-to-holder fit and accuracy.

- **Side locking screw**
  For highest transferable torque.

- **Coolant supply**
  All toolholders with form A+AD can be used for cooling. Form A+AD delivers the coolant supply through the taper.

- **ID chip hole**
  In accordance with DIN 69873 for 10 mm diameter.

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#### Weldon end mill holders SK/WD

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<tr>
<th>Type</th>
<th>Part no.</th>
<th>D</th>
<th>d</th>
<th>L</th>
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|       | SK 50 / WD 12 x 063 | 2250.31230 | 42 | 12 | 63 | • | 1 |
|       | SK 50 / WD 14 x 063 | 2250.31430 | 44 | 14 | 63 | • | 1 |
|       | SK 50 / WD 16 x 063 | 2250.31630 | 48 | 16 | 63 | • | 1 |
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|       | SK 50 / WD 20 x 063 | 2250.32030 | 52 | 20 | 63 | • | 1 |
|       | SK 50 / WD 25 x 080 | 2250.32550 | 65 | 25 | 80 | • | 2 |
|       | SK 50 / WD 32 x 100 | 2250.33260 | 72 | 32 | 100 | • | 2 |
|       | SK 50 / WD 40 x 100 | 2250.34060 | 80 | 40 | 100 | • | 2 |

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*Included in delivery: End mill holder and lock screw.*
### Universal shell/face mill holders SK/KFD

**Features and benefits**
- **Clamping range**: 1–13 mm
- **Maximum runout**: 0.03 mm
- **Maximum tightening torque**: 20 Nm
- **Clamping force (at 20 Nm tightening torque)**: 80 Nm
- **Maximum rpm**: 35,000 min⁻¹

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<th>Accessory</th>
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**Included in delivery**: Universal shell/face mill holder, lock screw, feather key and drive ring.

For details on our FDS wrenches, please refer to page 40.

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### Drill chucks SK/KBF

**Features and benefits**

<table>
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**Included in delivery**: Drill chuck and Allen key™.

![Drawing 1](SK/KFD-01.png)
![Drawing 2](SK/KFD-02.png)
Morse taper holders SK / MK

Customers from all around the world rely on Swiss-made REGO-FIX products. From Switzerland, we deliver customers in fast-paced industries with the highest demands for precision.

We offer competitive solutions.

DIN 69871

**Dimensions [mm]**

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Weldon end mill holders BT/WD

Universally suitable different machining applications, the BT interface toolholders cater to different machining needs.

### Features of end mill holders (Weldon)

- **Runout TIR ≤3 μm**
  - Measured from inner bore to outer taper.
- **Taper accuracy AT3**
  - Better spindle-to-holder fit and accuracy.
- **Side locking screw**
  - For highest transferable torque.
- **Coolant supply**
  - All toolholders with form A+AD can be used for cooling. Form A+AD delivers the coolant supply through the taper.

### Basin of end mill holders (Weldon)

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| BT 40 / WD 10 x 063 | 2140.31030 | D: 35  d: 10  L: 63 | • | 1 |
| BT 40 / WD 12 x 063 | 2140.31230 | D: 42  d: 12  L: 63 | • | 1 |
| BT 40 / WD 14 x 063 | 2140.31430 | D: 48  d: 14  L: 63 | • | 1 |
| BT 40 / WD 16 x 063 | 2140.31630 | D: 48  d: 16  L: 63 | • | 1 |
| BT 40 / WD 18 x 063 | 2140.31830 | D: 50  d: 18  L: 63 | • | 1 |
| BT 40 / WD 20 x 063 | 2140.32030 | D: 52  d: 20  L: 63 | • | 1 |
| BT 40 / WD 25 x 090 | 2140.32550 | D: 65  d: 25  L: 90 | • | 2 |
| BT 40 / WD 32 x 100 | 2140.32250 | D: 72  d: 32  L: 100 | • | 2 |

| **BT 50** |          |                 |           |         |
| BT 50 / WD 6 x 063 | 2150.30630 | D: 25  d: 6  L: 63 | • | 1 |
| BT 50 / WD 8 x 063 | 2150.30830 | D: 28  d: 8  L: 63 | • | 1 |
| BT 50 / WD 10 x 063 | 2150.31030 | D: 35  d: 10  L: 63 | • | 1 |
| BT 50 / WD 12 x 080 | 2150.31250 | D: 42  d: 12  L: 80 | • | 1 |
| BT 50 / WD 14 x 080 | 2150.31450 | D: 48  d: 14  L: 80 | • | 1 |
| BT 50 / WD 16 x 080 | 2150.31650 | D: 48  d: 16  L: 80 | • | 1 |
| BT 50 / WD 18 x 080 | 2150.31850 | D: 50  d: 18  L: 80 | • | 1 |
| BT 50 / WD 20 x 080 | 2150.32050 | D: 52  d: 20  L: 80 | • | 1 |
| BT 50 / WD 25 x 100 | 2150.32550 | D: 65  d: 25  L: 100 | • | 2 |
| BT 50 / WD 32 x 105 | 2150.33350 | D: 72  d: 32  L: 105 | • | 2 |
| BT 50 / WD 40 x 110 | 2150.34050 | D: 80  d: 40  L: 110 | • | 2 |

Included in delivery: End mill holder and lock screw.
### Universal shell/face mill holders BT/KFD

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### Drill chucks BT/KBF

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#### Features and benefits

**Clamping range**
1–13 mm

**Maximum runout**
0.03 mm

**Maximum tightening torque**
20 Nm

**Clamping force (at 20 Nm tightening torque)**
80 Nm

**Maximum rpm**
35,000 min⁻¹

For details on our FDS wrenches, please refer to page 40.
### Morse taper holders BT/MK

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What you see is what you get: all our products bear the REGO-FIX triangle – our seal for outstanding Swiss quality.

Only genuine with the triangle.
### Weldon end mill holders HSK-A/WD

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* HSK taper without side hole.

### Weldon end mill holders HSK-A/WD and HSK-E/WD

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* Included in delivery: End mill holder and lock screw.

HSK-A: Hole for data carrier DIN STD 69873 in the flange available on request.
### Universal shell/face mill holders

**HSK-A / KFD and HSK-E / KFD**

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*Included in delivery: Universal shell/face mill holder, lock screw, feather key and drive ring.*

For details on our FDS wrenches, please refer to page 40.

HSK-A: Hole for data carrier DIN STD 69873 in the flange available on request.
Drill chucks HSK-A/KBF

**Features and benefits**

**Clamping range**
1–13 mm

**Maximum runout**
0.03 mm

**Maximum tightening torque**
20 Nm

**Clamping force (at 20 Nm tightening torque)**
80 Nm

**Maximum rpm**
35,000 min⁻¹

---

Morse taper holders HSK-A/MK

**Features and benefits**

**Type**

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*HSK-A: Hole for data carrier DIN STD 69873 in the flange available on request.*
REGO-FIX CAPTO

End mill holders REGO-FIX C / WD

These self-centering and balanced holders enable a high torque transmission and show a high bending strength.

Features of end mill holders (Weldon)

<table>
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<tr>
<th>Feature</th>
<th>Description</th>
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<td>Runout TIR c₃μm</td>
<td>Measured from inner bore to outer taper.</td>
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<tr>
<td>Side locking screw</td>
<td>For highest transferable torque.</td>
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Certified REGO-FIX CAPTO – licensed by Sandvik Coromant – is manufactured at REGO-FIX Switzerland under license according to CAPTO specifications.

ISO 26623

REGO-FIX CAPTO holders licensed by Sandvik Coromant

End mill holders REGO-FIX C / WD

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## REGO-FIX CAPTO holders licensed by Sandvik Coromant

### End mill holders REGO-FIX C / WD

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### Dimensions [mm]

- **Type**: C6
- **Part no.**: 2806.30620
- **D1**: 25
- **d**: 6
- **L**: 55
- **Drawing**: 1

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### Shell mill arbors REGO-FIX C / MA

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### Dimensions [mm]

- **Type**: C6
- **Part no.**: 2808.30400
- **D1**: 25
- **d**: 6
- **L**: 70
- **Drawing**: 1

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### Diagrams

**REGO-FIX CAPTO holders**

- **End mill holders**
- **Shell mill arbors**

---

**ISO 26623**
We believe in sustainable business. To us, this also means investing in young talents and support them to become machining experts.

REGO-FIX CAPTO holders licensed by Sandvik Coromant

Shell mill arbors REGO-FIX C / MA

<table>
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REGO-FIX CAPTO holders licensed by Sandvik Coromant

Shell mill arbors REGO-FIX C / MA

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### Reduction sleeves HS and HS-CF

#### Ø bore

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For further technical information, please refer to page 41 and 48.

---

### Expert advice

**The coolant flush reductions sleeves HS-CF can be used for peripheral cooling due to their coolant channels.**

Easy removing of the reduction sleeve from the hydro chucks thanks to the extractor EHS.

For part numbers and more information, please refer to page 41.
Contents

**Multi Line accessories**
Enhance your tool life with the proper accessories for safe toolholding.

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Wrenches for coolant tubes SKR 42
Toolholding fixtures 43
Wrenches for universal shell/face mill holders FDS

<table>
<thead>
<tr>
<th>Type</th>
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Extractors for reduction sleeves EHS

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<tr>
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<td>EHS 20 – 3/4&quot;</td>
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Chip covers for reduction sleeves CC

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<td>CC-HS 12 – 1/2&quot; / Ø 4.0 mm</td>
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<td>HS 12, HS 1/2&quot;</td>
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</tr>
<tr>
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<tr>
<td>CC-HS 12 – 1/2&quot; / Ø 10.0 mm</td>
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<td>HS 12, HS 1/2&quot;</td>
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<td>CC-HS 20 – 3/4&quot; / Ø 4.0 mm</td>
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### Coolant tubes KSR

#### Wrenches for coolant tubes SKR

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#### Toolholding fixtures

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| Tool adapter WA / SK |         |                     |
| WA / SK 30          | 7814.30100| BT / CAT / SK 30    |
| WA / SK 40          | 7814.40100| BT / CAT / SK 40    |
| WA / SK 50          | 7814.50100| BT / CAT / SK 50    |

| Tool adapter WA / HSK-A / C / E |         |                     |
| WA / HSK-A / C / E 25 | 7814.25300| HSK-A / C / E 25    |

| Tool adapter WA / HSK-A |         |                     |
| WA / HSK-A 22          | 7814.32200| HSK-A 22            |
| WA / HSK-A 40          | 7814.40200| HSK-A 40            |
| WA / HSK-A 50          | 7814.50200| HSK-A 50            |
| WA / HSK-A 63          | 7814.63200| HSK-A 63            |
| WA / HSK-A 80          | 7814.80200| HSK-A 80            |
| WA / HSK-A 100         | 7814.00200| HSK-A 100           |

| Tool adapter WA / HSK-C / E |         |                     |
| WA / HSK-C / E 32       | 7814.32500| HSK-C / E 32        |
| WA / HSK-C / E 40       | 7814.40500| HSK-C / E 40        |
| WA / HSK-C / E 50       | 7814.50500| HSK-C / E 50        |
| WA / HSK-C / E 63       | 7814.63500| HSK-C / E 63        |

| Tool adapter WA / HSK-B / D / F |         |                     |
| WA / HSK-B / D / F 63    | 7814.63400| HSK-B / D / F 63    |

| Tool adapter WA / C |         |                     |
| WA / C3             | 7814.03700| CAPTO C3            |
| WA / C4             | 7814.04700| CAPTO C4            |
| WA / C5             | 7814.05700| CAPTO C5            |
| WA / C6             | 7814.06700| CAPTO C6            |
| WA / C8             | 7814.08700| CAPTO C8            |
Get in touch

We love to talk to you and share our toolholding expertise to maximize your productivity.

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